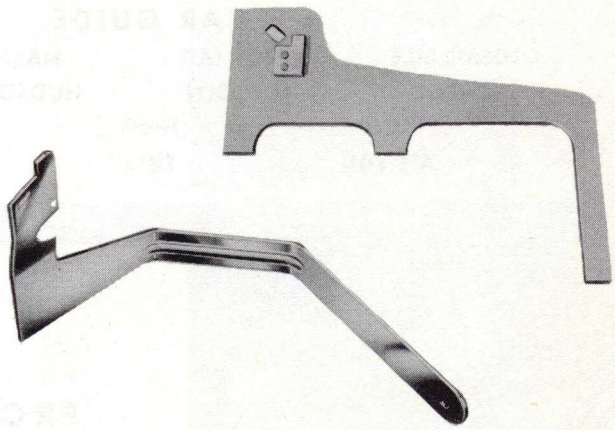
AUTOMATIC TRANSMISSION TOOLS



HYDRA-MATIC • POWERFLITE

JETAWAY • FORDOMATIC • DYNAFLOW

STRATOFLITE • TORQUE-FLITE

CRUISE-O-MATIC • POWERGLIDE

TURBO-DRIVE • MERCOMATIC

CONTROLLED COUPLING • TURBOGLIDE

CATALOG NO. B-147

SYMBOL OF SERVICE PROVED QUALITY

Blackhawk

THE NEW BRITAIN MACHINE CO. • NEW BRITAIN, CONN.

HYDRA-MATIC TOOLS

FOR ALL 1946-55 HYDRA-MATIC TRANSMISSIONS

Blackhawk

HYDRA-MATIC BAND ADJUSTING TOOL (EXTERNAL)

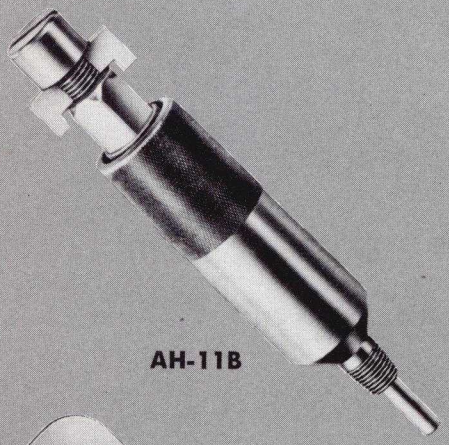
Especially designed for external adjustment of front and rear bands on Hydra-Matic transmissions, this useful Tool does not require removal of transmission oil pan.

Rugged construction assures years of trouble-free service. Sturdy, forged handle with comfortable, hand-hugging grip. Finger-grip Adjustment Knob with pointer, and heavy-gauge metal Indicator Dial numbered to show tenths of a turn. Wrench End consists of two Sockets . . . Inner Socket with two flat sides to provide sure grip on band-adjusting screw — Outer, 12-point Socket for adjusting-screw lock nut.

CAR GUIDE

OLDSMOBILE	PONTIAC	NASH	KAISER
CADILLAC	LINCOLN	HUDSON	FRAZER

Part No.	Length	Wgt.
AH-10B	12¼"	2 lbs. 4 oz.



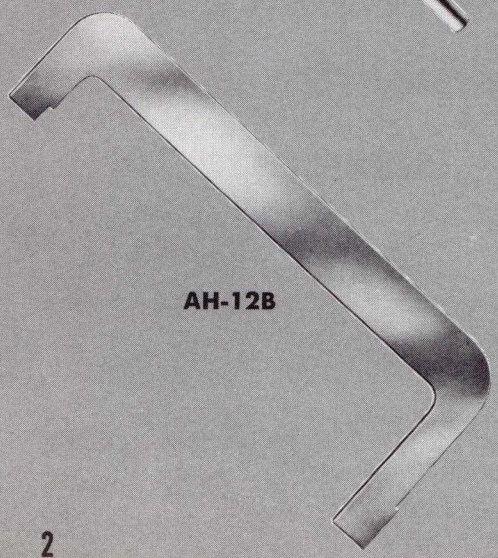
AH-11B

HYDRA-MATIC FRONT BAND ADJUSTING TOOL

FOR ALL 1946-55 HYDRA-MATIC TRANSMISSIONS

This accurate Tool is designed for internal adjustment (transmission oil pan removed) of front bands on Hydra-Matic transmissions. Essential for transmission overhauls, the Tool may be used while Hydra-Matic unit is in the car or on the bench. Combines ruggedness and precision. Sliding gib assures accurate adjustment.

Part No.	Length	Wgt.
AH-11B	4¾"	10 oz.



AH-12B

HYDRA-MATIC REAR BAND ADJUSTMENT GAUGE

FOR ALL 1946-55 HYDRA-MATIC TRANSMISSIONS

For internal adjustment of rear bands (oil pan removed), this snap-type Gauge assures accurate adjustment meeting manufacturers' specifications.

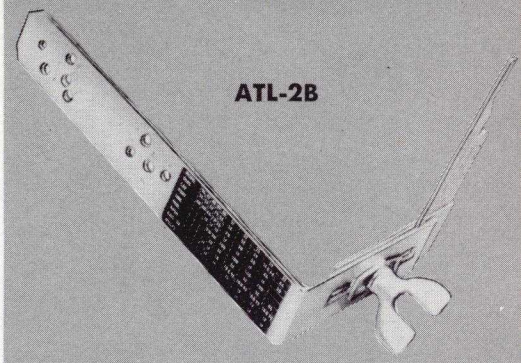
Part No.	Dimensions	Wgt.
AH-12B	5¾"x2¼"	4 oz.

Blackhawk TOOLS

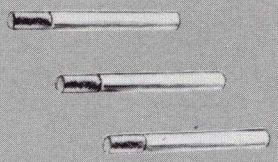
UNIVERSAL THROTTLE ARM GAUGE

For all 1946-55 HYDRA-MATIC transmissions. Gauge is used during adjustment of throttle linkage to check outer throttle arm for precise position (front to rear and left to right) insuring proper relationship between movement of carburetor throttle valve and transmission throttle arm throughout entire driving range. Gauge complete with Set of 3 Throttle Linkage Pins (ATL-1B).

Part No.	Wgt.
ATL-2B	1 lb.



ATL-2B



ATL-1B

THROTTLE LINKAGE PINS

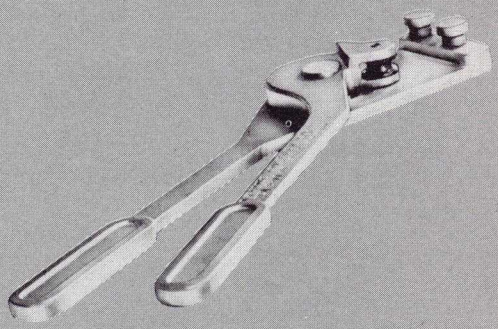
For most HYDRA-MATIC transmissions. These precision ground Pins are used as specified by car manufacturers for adjustment of external throttle linkage.

Part No.	No. in Carton
ATL-1B	Set of 3

UNIVERSAL THROTTLE ARM BENDER

For all 1946--55 HYDRA-MATIC transmissions except 1955 Pontiac and 1956-59 Olds. The Universal Throttle Arm Bender is used during adjustment of throttle linkage to adjust position of transmission outer throttle arm, insuring proper relationship between movement of carbureter throttle valve and transmission throttle arm throughout entire driving range. Four-position slip joint permits adjustment of Tool for bending any HYDRA-MATIC throttle arm.

Part No.	Wgt.
ATL-3B	3¼ lbs.

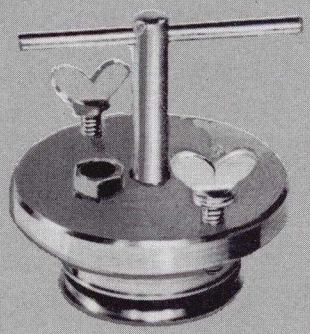


ATL-3B

FRONT & REAR CLUTCH TESTER

For all 1946-55 HYDRA-MATIC and all 1950-59 Powerglide transmissions. Tests for leaks in Annular Piston Seals before front and rear Planetary units are placed in Transmission case.

Part No.	Wgt.
ACT-1B	1½ lbs.

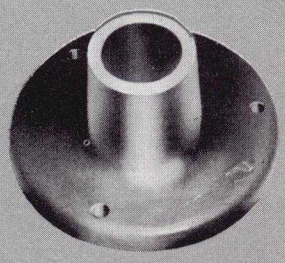


ACT-1B

FRONT PLANETARY HOLDER

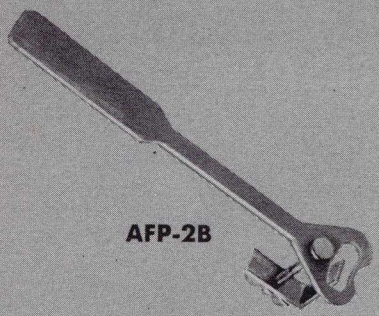
For all 1946-55 HYDRA-MATIC transmissions. Attached to bench, Fixture holds shaft upright as parts are assembled.

Part No.	Wgt.
AFP-1B	3 lbs.



AFP-1B

Blackhawk TOOLS

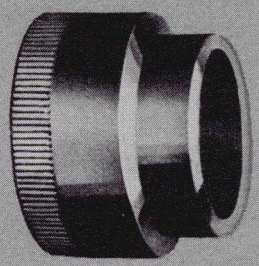


AFP-2B

FRONT PUMP HOLDER

For all 1946-55 HYDRA-MATIC transmissions. Holder facilitates removal of Front Pump Attaching Screws. Chrome finished alloy steel Holder, with reversible L-shaped Bracket which permits adjustment to fit any HYDRA-MATIC Front Pump.

Part No.	Wgt.
AFP-2B	4 oz.

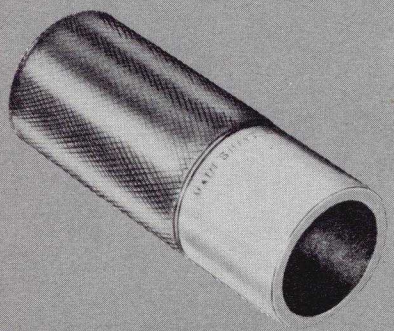


AGS-1B

GOVERNOR SLEEVE ALIGNING TOOL

For all 1951-55 HYDRA-MATIC transmissions. This precision-machined concentric Gauge fits snugly over Governor sleeve, may be used when transmission is in or out of car to assure proper alignment of Governor in housing.

Part No.	Wgt.
AGS-1B	6 oz.

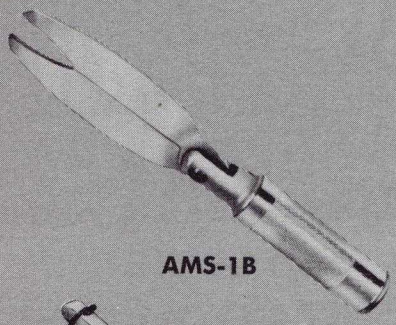


AME-1B

MAINSHAFT END PLAY CHECKING TOOL

For all 1946-55 HYDRA-MATIC transmissions. Tool is used in conjunction with Dial Indicator and Dial Indicator Extension Rod. The Tool centers mainshaft and insures accurate measurement of mainshaft end play by Dial Indicator before disassembly and after assembly.

Part No.	Wgt.
AME-1B	2 lbs.

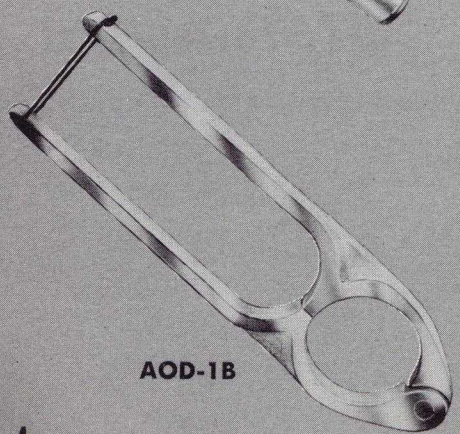


AMS-1B

OPEN-TYPE SNAP RING REMOVER

For all 1946-55 HYDRA-MATIC transmissions. Tool removes any size open-type snap ring quickly and easily without damaging shaft and without requiring careful positioning of the Snap Ring Remover.

Part No.	Wgt.
AMS-1B	¾ lb.



AOD-1B

OIL DELIVERY SLEEVE RING COMPRESSOR

For all 1946-55 HYDRA-MATIC transmissions. Compressor prevents breakage of lower oil seal rings when installing oil delivery sleeve into front clutch unit. Compressor is used in a similar manner to prevent breakage when rear clutch unit is assembled over upper oil delivery sleeve rings.

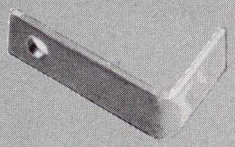
Part No.	Wgt.
AOD-1B	1 lb.

Blackhawk TOOLS

REAR CLUTCH RETAINING BRACKET

For all 1946-55 HYDRA-MATIC transmissions. Zinc-finshed Steel Bracket prevents rear Clutch unit from becoming disassembled while being mounted on planet carrier. Also prevents movement of rear Clutch Brake Drum while assembled Planetary units are being placed in Transmission case. Bracket is held in place by one Drive Flange Attaching Bolt

Part No.	Wgt.
ARC-1B	2 oz.



ARC-1B

MULTI-PURPOSE CLUTCH SPRING COMPRESSOR

For HYDRA-MATIC transmissions. Eliminates press, simplifies removal and replacement of front and rear Clutch Cover Snap Rings (all 1946-55 HYDRA-MATIC transmissions) and Reverse Cone Clutch Piston Retainer (all 1951-55 HYDRA-MATIC transmissions).

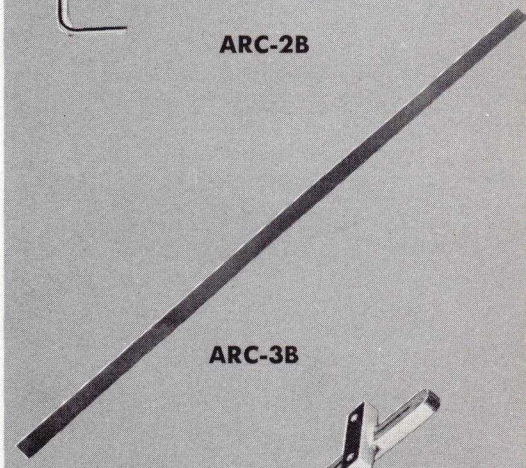
Part No.	Wgt.
ARC-2B	6¾ lbs.

ARC-2B

REVERSE CONE CLUTCH INSTALLER

For all 1951-55 HYDRA-MATIC transmissions. Blue spring steel band prevents damage to Neoprene Piston Seal during installation of Reverse Cone Clutch Piston in Rear Bearing Retainer Housing.

Part No.	Wgt.
ARC-3B	2 oz.

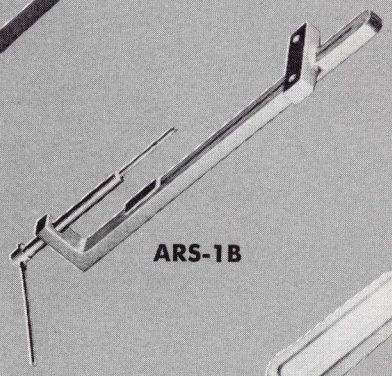


ARC-3B

REAR SERVO SPRING COMPRESSOR

For all 1946-55 HYDRA-MATIC transmissions. This compact Compressor facilitates assembly and disassembly of the rear Servo. Releases Apply Spring tension safely during disassembly, compresses spring during assembly. Eliminates press, prevents ring breakage, saves time and trouble.

Part No.	Wgt.
ARS-1B	6 lbs.

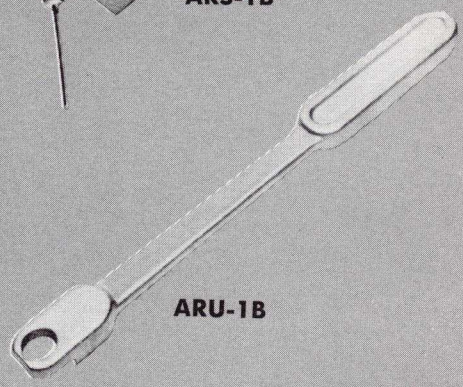


ARS-1B

REAR UNIT HOLDING TOOL

For all 1946-55 HYDRA-MATIC transmissions. Tool is used to prevent rotation of rear Planetary unit in Transmission case while reverse flange Attaching Bolts are tightened or loosened.

Part No.	Wgt.
ARU-1B	1 lb.

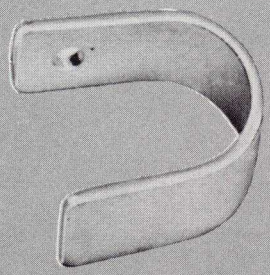


ARU-1B

SPEEDOMETER DRIVE GEAR SPACER GAUGE

For all 1946-50 HYDRA-MATIC transmissions except Cadillac and Lincoln. Accurate and easy to use, this zinc-finished Spacer Gauge assures correct placement of Speedometer Drive Gear on output shaft, in proper position to engage Speedometer Driven Gear when Rear Bearing Retainer Housing is installed.

Part No.	Wgt.
AS-1B	2 oz.



AS-1B

Blackhawk

BUSHING REMOVER AND INSTALLER SET

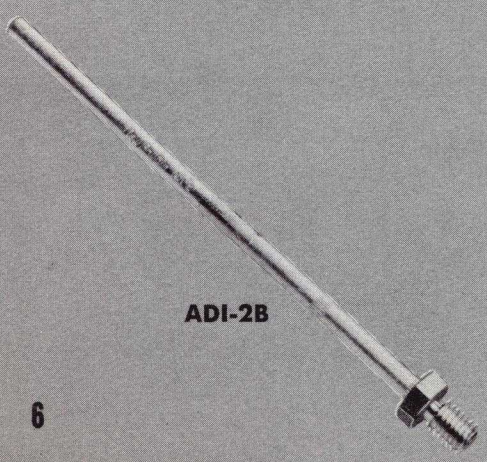
For all 1946-55 HYDRA-MATIC transmissions. The Bushing Remover & Installer Set is used as illustrated to replace worn bronze and babbitt bushings quickly and easily. It saves time and money by eliminating the need to replace costly transmission components simply to remedy bushing wear. Carefully engineered and precision made, these useful Tools provide the accurate fit that prevents damage to bushings during removal and installation.

Part No.	Description	Std. Pkg.
AH-1B	Set, complete with Metal Box, Driver and 5 Adapters	1
AH-2B	Adapter: Front Pump Bushing	1
AH-3B	Adapter: Rear Clutch Drum Bushing	1
AH-4B	Adapter: Oil Delivery Sleeve Bushing	1
AH-5B	Adapter: Front Drum Bushing	1
AH-6B	Adapter: Reverse Internal Gear Bushing	1
AH-7B	Driver	1

DIAL INDICATOR EXTENSION ROD

For all 1946-55 HYDRA-MATIC transmissions. Steel Extension Rod screws into transmission case, supports Dial Indicator (shown on page 18) or Gauge for checking mainshaft end clearance.

Part No.	Wgt.
ADI-2B	**6 oz.**



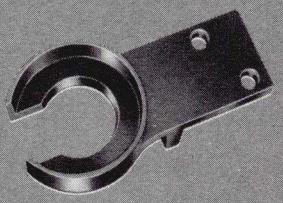
Universal Tools for all Transmissions are shown on Pages 18, 19, and 20.

JETAWAY TOOLS

CLUTCH UNIT HOLDING FIXTURE

For 1956-59 Cadillac, Oldsmobile, Pontiac and Nash. Positions the clutch unit for easy assembly and disassembly. Durable steel castings. Rustproof Black Oxide finish.

Part No.	Weight
AJ-1B	**3 lbs. 1 oz.**



AJ-1B

FLYWHEEL HOUSING OIL SEAL INSTALLER

For 1956-59 Cadillac, Oldsmobile, Pontiac, and Nash. Permits easy installation of oil seal. Prevents seal distortion that causes oil leakage. Used with Seal Driver Adapter Handle No. ASD-8B.

Part No.	Weight
AJ-2B	**1 lb. 4 oz.**

AJ-2B

FLYWHEEL HOUSING OIL SEAL PROTECTOR

For 1956-59 Cadillac, Oldsmobile, Pontiac and Nash. Protector is made from soft plastic to prevent damage to seal and bushing during disassembly and assembly operation.

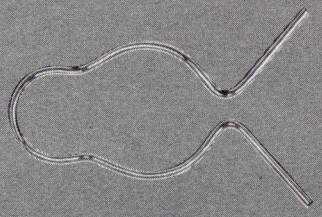
Part No.	Weight
AJ-3B	**1 lb. 8 oz.**

AJ-3B

REVERSE DRIVE FLANGE RETAINER

For 1956-59 Cadillac, Oldsmobile, Pontiac and Nash. Prevents the selective washer from dropping out of position while assembling the transmission. Made of durable spring steel.

Part No.	Weight
AJ-4B	**1 oz.**

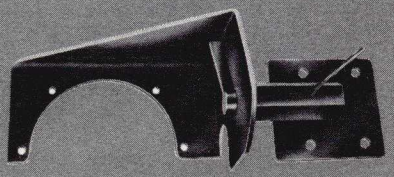


AJ-4B

TRANSMISSION HOLDING FIXTURE

For 1956-59 Cadillac, Oldsmobile, Pontiac and Nash. Enables mechanic to work on all parts and sides of the transmission conveniently. Transmission can be rotated full 360° and can be held stationary in any of four positions. Speeds up the job because the part you are working on is always in front of you! This sturdy tool is made of heavy guage sheet steel and is built for many years of hard service. Has Black Oxide finish to prevent rust.

Part No.	Weight
AJ-5B	**16 lbs. 4 oz.**

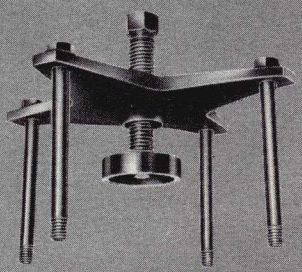


AJ-5B

FRONT UNIT COUPLING COVER REMOVER

For 1956-59 Cadillac, Oldsmobile, Pontiac and Nash. Used to remove the cover from the front unit coupling. Pulls the cover evenly and protects precision parts.

Part No.	Weight
AJ-6B	**2 lbs. 15 oz.**



AJ-6B

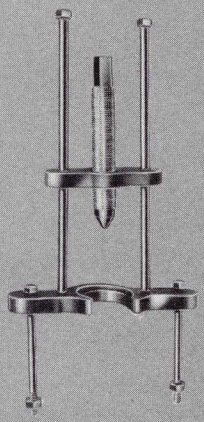
Blackhawk TOOLS

AJ-7B

FRONT UNIT COUPLING VALVE RETAINER

For 1956-59 Cadillac, Oldsmobile, Pontiac and Nash. Used as illustrated, in conjunction with the coupling cover remover described above to prevent damage to the exhaust valves and the coupling.

Part No.	No. of Carton	Weight
AJ-7B	**Set of 2**	**1 oz.**

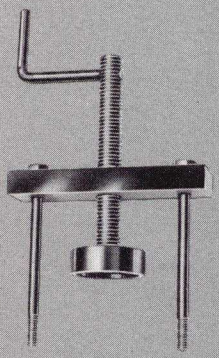


AJ-8B

SPEEDOMETER GEAR AND REAR PUMP PULLER

For 1956-59 Oldsmobile, Pontiac and Nash. Puller is designed to remove Speedometer gear and rear oil pump with a minimum of effort. Prevents damage to the rear pump and machined surfaces. Sturdy steel construction.

Part No.	Weight
AJ-8B	**3 lbs. 7 oz.**

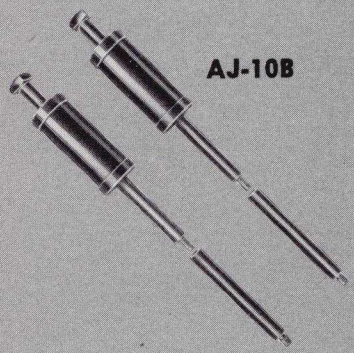


AJ-9B

ACCUMULATOR COVER REMOVER AND INSTALLER

For 1956-59 Cadillac, Oldsmobile, Pontiac and Nash. Used to remove and install the accumulator cover preventing the possibility of personal injury or damage to parts.

Part No.	Weight
AJ-9B	**1 lb. 1 oz.**



AJ-10B

SLIDE HAMMERS

For 1956-59 Cadillac, Oldsmobile, Pontiac and Nash. Used to remove and replace front pump. When used with adapters, can be used to remove the case center support and rear pump. This multi-purpose tool is made of cast steel. Black Oxide finish prevents rust.

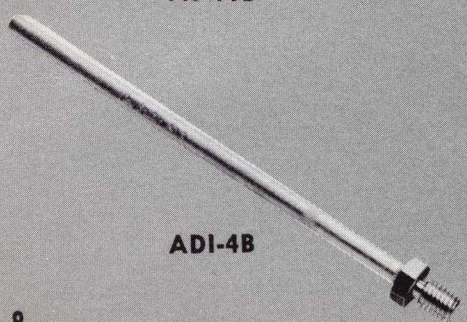
Part No.	Weight
AJ-10B	**2 lbs.**

AJ-11B

MAIN SHAFT END PLAY CHECKING FIXTURE

For 1956-59 Cadillac, Oldsmobile, Pontiac and Nash. Designed for use with Dial Indicator and Dial Indicator Extention Rod to check main shaft end play. Use of the end play checking fixture will prevent side play and provide for an accurate end play measurement.

Part No.	Weight
AJ-11B	**2 lbs. 7 oz.**



ADI-4B

DIAL INDICATOR EXTENSION ROD

For 1956-59 Cadillac, Oldsmobile, Pontiac and Nash. Used to support the Dial Indicator for checking main shaft end play. To be used with the Mainshaft End Play Checking Fixture and the Dial Indicator as shown in illustration.

Part No.	Weight
ADI-4B	**10 oz.**

Blackhawk TOOLS

REAR CLUTCH SPRING COMPRESSOR

For 1956-59 Cadillac, Oldsmobile, Pontiac and Nash. Used to facilitate removal and replacement of the rear clutch retainer snap ring. A real time saver.

Part No.	Weight
AJ-12B	**4 lbs.**

AJ-12B

REAR OIL PUMP BEARING AND SPEEDOMETER GEAR INSTALLER

For 1956-59 Oldsmobile, Pontiac and Nash. Used to install the rear oil pump bearing and the Oldsmobile Speedometer Gear Made of sturdy tubular alloy steel. Black Oxide rust-proof finish.

Part No.	Weight
AJ-13B	**2 lbs. 2 oz.**

SPEEDOMETER GEAR LOCATING GAUGE

For 1956-59 Oldsmobile. Used to accurately position the Speedometer drive gear on the transmission output shaft

Part No.	Weight
AJ-14B	**5 oz.**

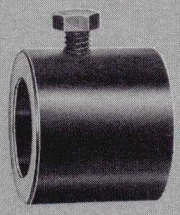
AJ-14B

AJ-13B

REAR UNIT CLUTCH RETAINER

For 1956-59 Cadillac, Oldsmobile, Pontiac and Nash. Used to keep parts assembled when removing and installing the transmission rear unit neutral clutch and case center support. A necessity to the proper assembly of the transmission.

Part No.	Weight
AJ-15B	**1 lb.**

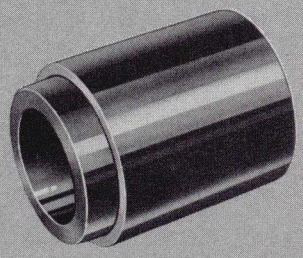


AJ-15B

FRONT UNIT END PLAY CHECKING GAUGE

For 1956-59 Cadillac, Oldsmobile, Pontiac and Nash. Used to accurately determine the correct selective spacer for the front planetary gear train.

Part No.	Weight
AJ-16B	**1 lb. 5oz.**

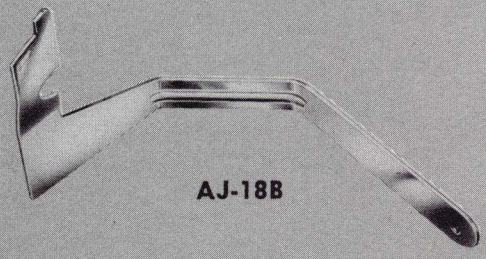


AJ-16B

THROTTLE LINKAGE GAUGE

For 1956-59 Oldsmobile. Used to accurately measure the angle of the outer throttle lever. Rigid steel construction assures accurate measurement.

Part No.	Weight
AJ-18B	**8 oz.**



AJ-18B

UNIVERSAL THROTTLE ARM BENDER

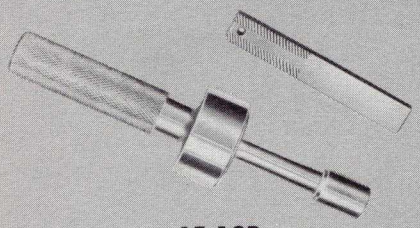
Part No. **ATL-3B** (shown on page 3)

UNIVERSAL TOOLS FOR ALL TRANSMISSIONS ARE SHOWN ON PAGES 18, 19, AND 20.

FORDOMATIC TOOLS

These tools apply to the following transmissions unless otherwise specified:

FORD	1951-58	Fordomatic
FORD	1958-59	Cruise-o-matic
STUDEBAKER	1956-59	Flightomatic
MERCURY	1951-59	Mercomatic
MERCURY	1958-59	Multi Drive
LINCOLN	1955-59	Turbodrive
NASH & RAMBLER	1957-59	Flashomatic



AF-10B

FRONT BAND ADJUSTING TOOL

This precision tool is ruggedly made for long service life. **Accurate Friction Disc Torque Screw Driver is pre-set for proper torque, automatically prevents over-tightening of adjusting screws.** Gentle clutch release prevents sudden breakaway and skinned knuckles. Tool complete with carefully machined gauge block.

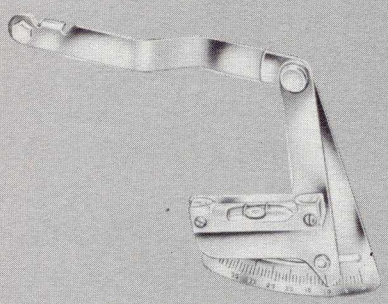
Part No.	Wgt.
AF-10B	**14 oz.**

AF-11B

REAR BAND ADJUSTING TOOL

Precision-made of finest alloy steel, this useful tool assures fast, accurate adjustment of transmission rear bands. **Friction Disc Torque Wrench accurately pre-set for proper torque on adjusting screw.**

Part No.	Wgt.
AF-11B	**3¼ lbs.**

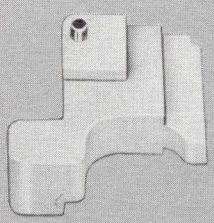


AF-16B

THROTTLE LEVER PROTRACTOR GAUGE

For all 1951-56 FORDOMATIC and MERCOMATIC transmissions. Used to check oil pressures in relation to angular movement of the throttle lever shaft as specified by the manufacturer.

Part No.	Wgt.
AF-16B	**1 lb.**



AF-18B

THROTTLE LINKAGE GAUGE

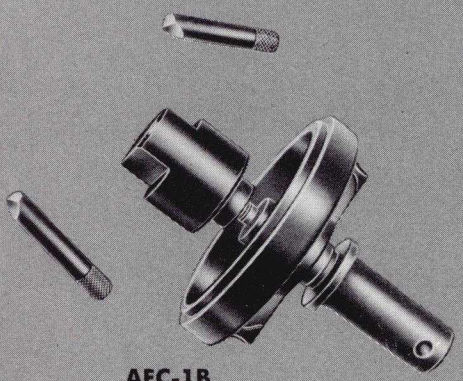
For 1954 FORDOMATIC transmissions. Used to position throttle linkage for accurate adjustment.

Part No.	Wgt.
AF-18B	**2 oz.**

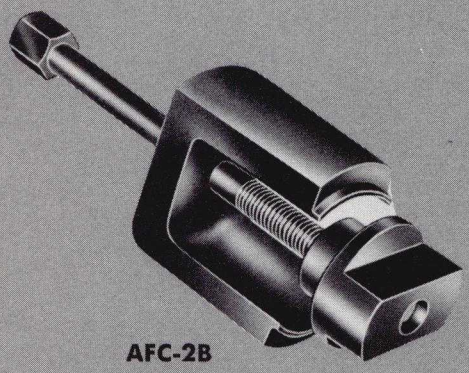
Blackhawk TOOLS

AFS-1B

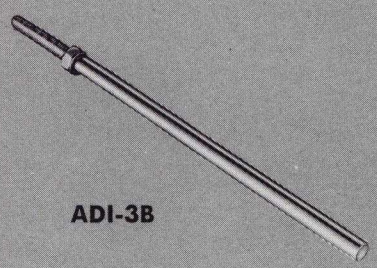
AFS-2B



AFC-1B



AFC-2B



ADI-3B

OUTPUT SHAFT SLEEVE PULLER

This sturdy Puller reaches into the Output Shaft, grips the Output Shaft Sleeve firmly and pulls it out safely with a minimum of effort. Puller action is simple and positive, making an almost impossible job easy for the mechanic—making it unnecessary to discard the entire Output Shaft assembly when sleeve becomes scored and worn.

Part No.	Wgt.
AFS-1B	**4 lbs.**

OUTPUT SHAFT SLEEVE INSTALLER

Output Shaft Sleeves can be installed quickly and properly with this precision-made Tool. The Installer seats sleeves accurately and surely without damage to sleeve during installation.

Part No.	Wgt.
AFS-2B	**2 lbs. 2 oz.**

FRONT CLUTCH DIAPHRAGM SPRING COMPRESSOR

Compressor speeds and simplifies assembly of Front Clutch by eliminating need for a press during installation of Diaphragm Spring Retainer Ring.

Part No.	Wgt.
AFC-1B	**6¾ lbs.**

REAR CLUTCH SPRING COMPRESSOR

Compressor permits removal of Apply Piston without use of a press by simplifying removal of Clutch Assembly Snap Ring. Safe Drawbolt tension frees both hands for work with other tools and parts.

Part No.	Wgt.
AFC-2B	**3 lbs. 2 oz.**

DIAL INDICATOR EXTENSION ROD

Remove front pump attaching bolt and install Dial Indicator extension rod to support Dial Indicator for checking end clearance.

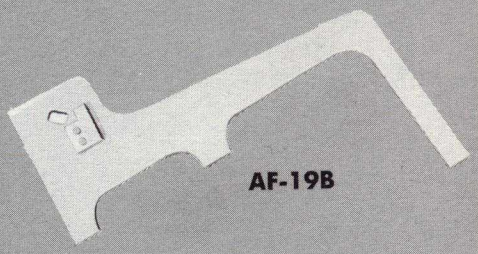
Part No.	Wgt.
ADI-3B	**5 oz.**

Blackhawk TOOLS

THROTTLE LINKAGE GAUGE

For 1951-52-53 FORDOMATIC transmissions. Used to position throttle linkage for accurate adjustment.

Part No.	Wgt.
AF-19B	**6 oz.**

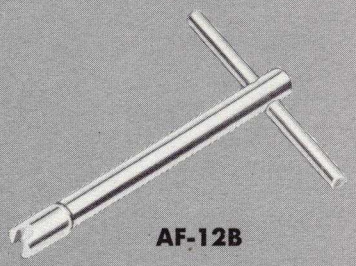


AF-19B

THROTTLE VALVE STOP BENDING TOOL

Used to adjust 0 setting of the throttle valve stop.

Part No.	Wgt.
AF-12B	**6 oz.**

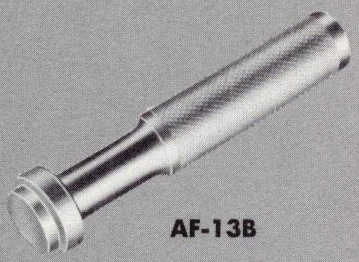


AF-12B

MANUAL SHAFT SEAL INSTALLER

When installing in the transmission case, the seal installer must be used to prevent distortion and damage to seal.

Part No.	Wgt.
AF-13B	**½ lb.**

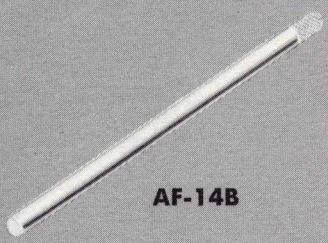


AF-13B

THROTTLE LINKAGE CONTROL PIN

Used to position throttle linkage for accurate adjustment.

Part No.	Wgt.
AF-14B	**1 oz.**



AF-14B

STATOR SPRAG INNER RACE REPLACER

Used to facilitate installation of the inner race to the sprag assembly.

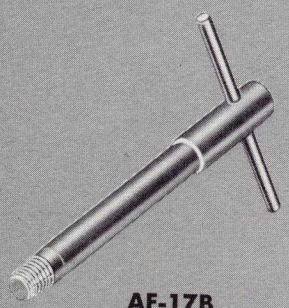
Part No.	Wgt.
AF-15B	**1¾ lbs.**

AF-15B

REAR PUMP DISCHARGE TUBE REMOVER

Used to remove discharge tube from the rear pump and transmission case.

Part No.	Wgt.
AF-17B	**½ lb.**



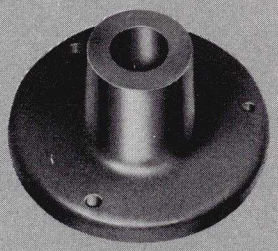
AF-17B

Blackhawk TOOLS

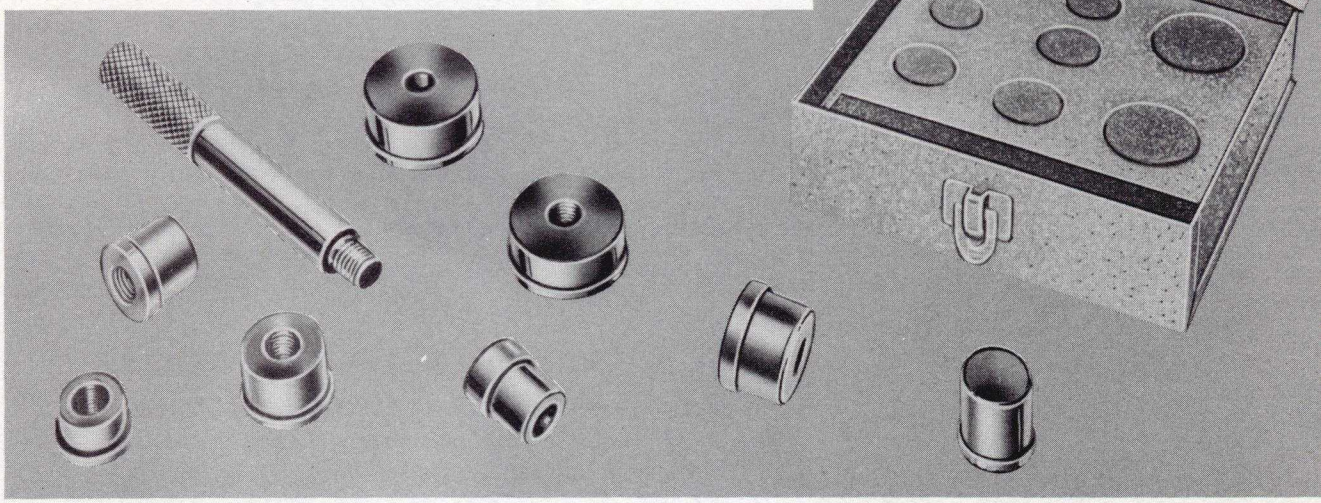
PLANETARY HOLDER

Fixture holds shaft upright as parts are assembled.

Part No.	Wgt.
AFP-3B	**3½ lbs.**



BUSHING REMOVER AND INSTALLER SET

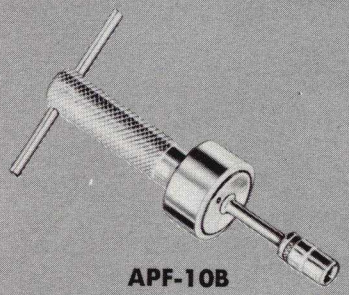


For all 1951-59 FORDOMATIC and MERCOMATIC transmissions. Worn bronze and babbitt bushings can be replaced quickly and easily, without damage to bushings, with these carefully engineered, precision-made Tools. This Set saves time and money by eliminating the need to replace complete transmission components when bushing wear is the only problem.

Part No.	Description	Std. Pkg.
AF-109B	Set, complete with Driver and 8 Adapters	**1 Set**
AF-1B	Adapter: Rear Pump Bushing — 1951-59	**1**
AF-2B	Driver Handle	**1**
AF-3B	Adapter: Rear Clutch Sun Gear #A — 1951-59	**1**
AF-4B	Adapter: Rear Clutch Sun Gear #B — 1951	**1**
AF-5B	Adapter: Rear Clutch Sun Gear #C — 1951-59	**1**
AF-6B	Adapter: Pinion Carrier — 1951-59	**1**
AF-7B	Adapter: Output Shaft — 1951-55	**1**
AF-8B	Adapter: Front Pump Bushing — 1951-59	**1**
AF-9B	Adapter: Case Bushing — 1951-59	**1**

POWERFLITE TOOLS

These tools apply to all 1953 to 1959 Powerflite transmissions. They will also apply to all 1956-59 Torque-flite transmissions where indicated.

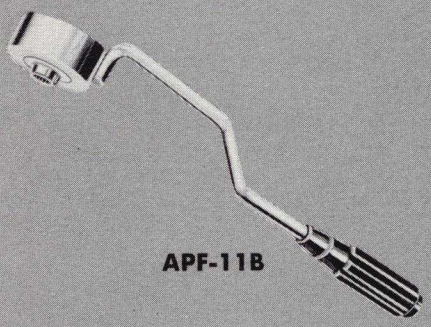


APF-10B

REVERSE BAND ADJUSTING TOOL

For all POWERFLITE transmissions. This time-saving Adjusting Tool can be used with transmission in or out of car. Trouble-free torque mechanism is pre-set at proper tension, automatically adjusts Reverse Band to manufacturer's specifications.

Part No.	Weight
APF-10B	**14 oz.**



APF-11B

KICKDOWN BAND ADJUSTING TOOL

For all POWERFLITE and TORQUE-FLITE transmissions. Tool may be used with transmission in or out of car—does not require removal of floorboard or access cover. Torque mechanism is pre-set to adjust Kickdown Band in accordance with manufacturer's specifications.

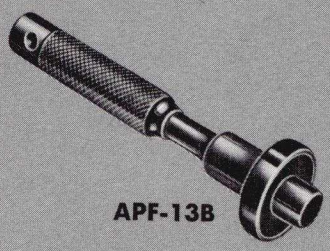
Part No.	Weight
APF-11B	**1 lb. 6 oz.**

APF-12B

FRONT PUMP SEAL DRIVER

For all POWERFLITE and TORQUE-FLITE transmissions. Permits easy installation of oil seal. Prevents seal distortion that causes oil leakage. Use with seal driver handle ASD-7B.

Part No.	Weight
APF-12B	**1 lb. 2 oz.**



APF-13B

MANUAL SHAFT SEAL DRIVER

For all POWERFLITE and TORQUE-FLITE transmissions. Permits easy installation of manual shaft oil seal. Prevents seal distortion that causes oil leakage.

Part No.	Weight
APF-13B	**10 oz.**

APF-14B

EXTENSION HOUSING REPLACER

For all POWERFLITE and TORQUE-FLITE transmissions. Used to install the rear extension housing to the transmission case.

Part No.	Weight
APF-14B	**2 lbs. 2 oz.**

APF-15B

EXTENSION HOUSING BEARING REMOVER AND REPLACER

For all POWERFLITE and TORQUE-FLITE transmissions. This tool permits easy removal and installation of the extension housing bearing without damage to the housing or bearing.

Part No.	Description	Weight
APF-15B	Tool complete	**2 lbs. 5 oz.**
APF-15B-1	Adapter for Bearing Remover	
APF-15B-2	Adapter for Bearing Replacer	
APF-15B-3	Driver Handle	

Blackhawk TOOLS

REACTION SHAFT REMOVER AND REPLACER

For all POWERFLITE Transmissions. This tool is used to remove the reaction shaft easily without damage to the shaft or case.

Part No.	Weight
APF-16B	**8 lbs. 2 oz.**

APF-16B

PLANETARY GEAR TRAIN HOLDING FIXTURE

For all POWERFLITE transmissions. This fixture supports the planetary gear train and clutch permitting easy assembly of the unit.

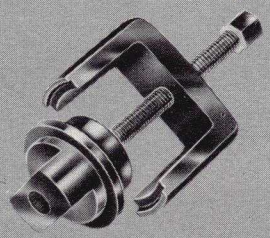
Part No.	Weight
APF-17B	**4 lbs. 15 oz.**

APF-17B

CLUTCH SPRING COMPRESSOR

For all POWERFLITE and TORQUE-FLITE transmissions. This tool permits easy removal or installation of the clutch spring retainer snap ring. May also be used for other pressing operations.

Part No.	Weight
APF-18B	**3 lbs. 6 oz.**

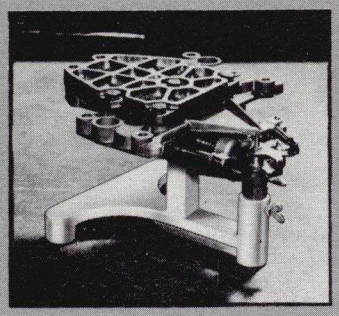


APF-18B

VALVE BODY FIXTURE

For all POWERFLITE transmissions. This fixture permits the valve body to be held firmly in place during disassembly and assembly without damage to the part as shown in illustration.

Part No.	Weight
APF-19B	**1 lb.**

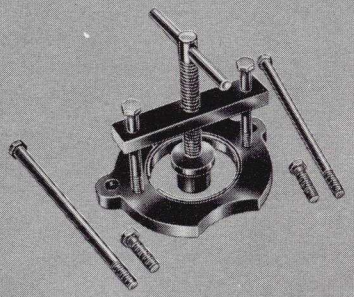


APF-19B

EXTENSION HOUSING PULLER

For all POWERFLITE and TORQUE-FLITE transmissions. This multi-purpose tool may be used to remove the transmission extension housing, front pump and pressure regulator housing.

Part No.	Weight
APF-20B	**4 lbs.**

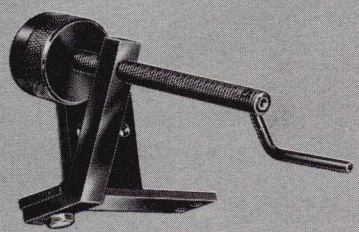


APF-20B

SERVO SPRING COMPRESSOR

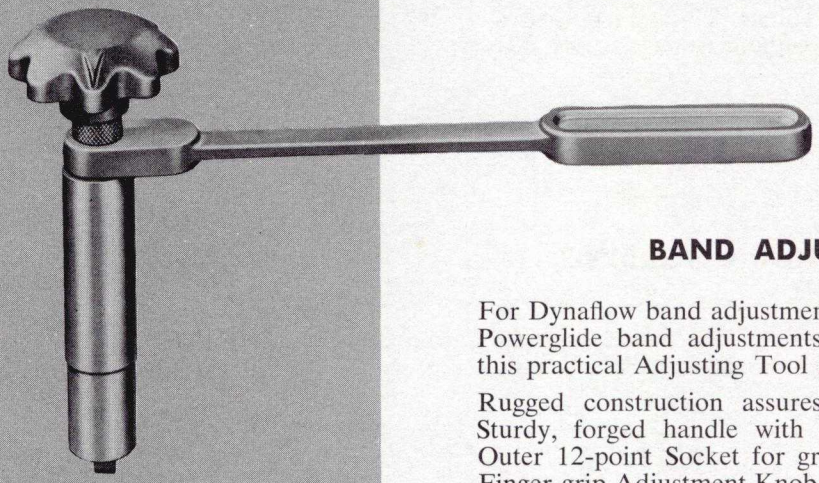
For all POWERFLITE and TORQUE-FLITE transmissions. This tool is used to compress the Kickdown or the Reverse Servo Springs permitting easy disassembly or assembly of the Servo units.

Part No.	Weight
APF-21B	**2 lbs. 7 oz.**



APF-21B

Dynaflow and Powerglide Transmission Tools



ADP-10B

BAND ADJUSTING TOOL

For Dynaflow band adjustments on all 1948-1959 Buicks, and Powerglide band adjustments on all 1950-1953 Chevrolets: this practical Adjusting Tool makes accurate adjustment easy.

Rugged construction assures years of trouble-free service. Sturdy, forged handle with comfortable hand-hugging grip. Outer 12-point Socket for gripping adjusting-screw lock nut. Finger-grip Adjustment Knob with pointer, and inner blade for setting adjusting screw.

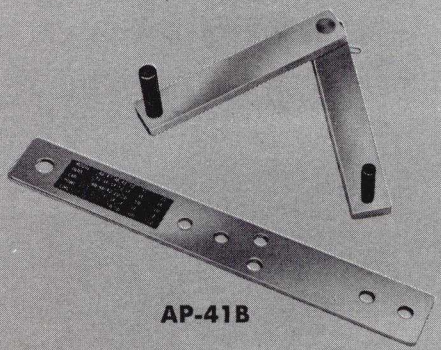
Part No.	Length	Wgt.
ADP-10B	11¾"	2 lb.

ADP-11B

HEX ADAPTER FOR 1953-59 CHEVROLETS

Easily attaches to ADP-10B for adjustment of 1953-59 Chevrolet transmissions.

Part No.	Length	Wgt.
ADP-11B	15/16"	¼ Lb.



AP-41B

OUTER LEVER POSITIONING GAUGE

For all 1953-59 Powerglide Transmissions.

Used to accurately position the transmission outer throttle lever in accordance with manufacturers' specifications. Adjustable for use on all years, both 6 and 8 cylinder models.

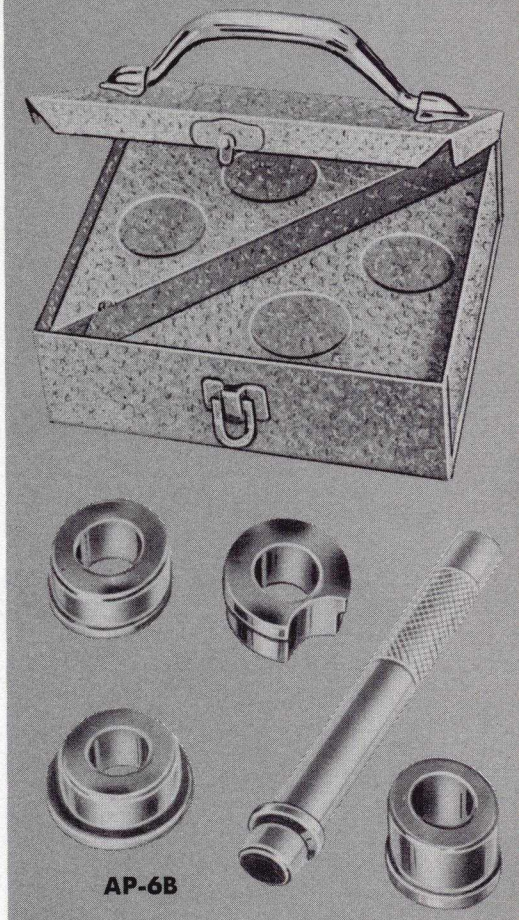
Part No.	Length	Wgt.
AP-41B	8 "	**13 oz.**

Blackhawk TOOLS

BUSHING REMOVER AND INSTALLER SET FOR POWERGLIDE TRANSMISSIONS

Worn bronze and babbitt bushings can be replaced quickly and easily, without damage to bushings, with these carefully engineered, precision-made Tools. This Set saves time and money by eliminating the need to replace complete transmission components when bushing wear is the only problem.

Part No.	Description	Std. Pkg.
AP-6B	Set, complete with Driver and 4 Adapters	**1 Set**
AP-1B	Driver Handle	1
AP-2B	Adapter: Transmission Case Rear Bushing Remover	1
AP-3B	Adapter: Transmission Case Rear Bushing Installer	1
AP-4B	Adapter: Clutch Bushing	1
AP-5B	Adapter: Front Pump Bushing	1

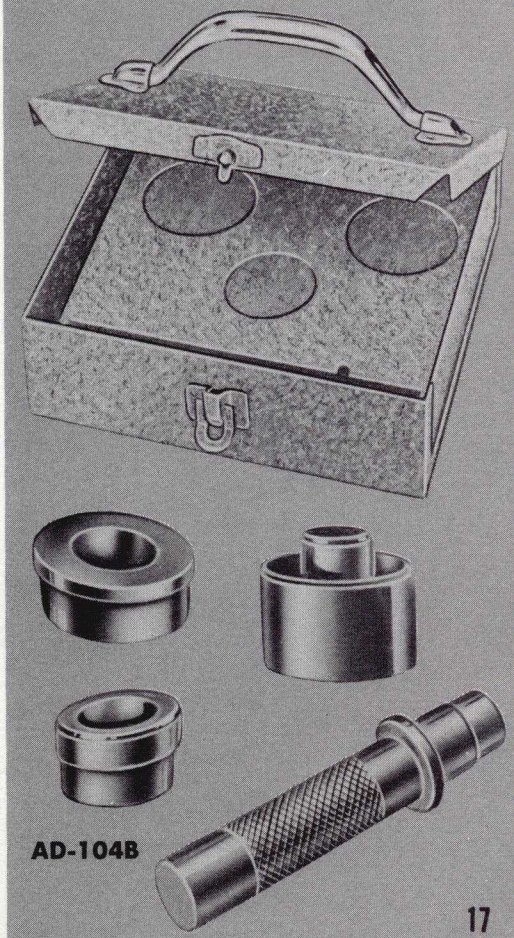


AP-6B

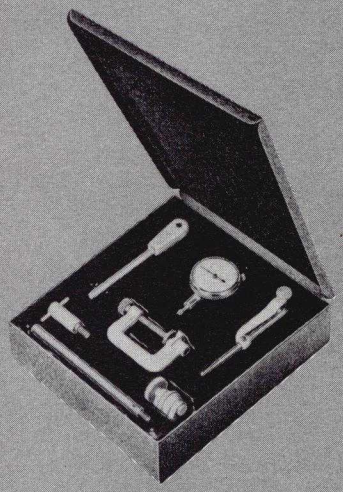
BUSHING REMOVER AND INSTALLER SET FOR DYNAFLOW TRANSMISSIONS

Worn bronze and babbitt bushings can be replaced quickly and easily, without damage to bushings, with these carefully engineered, precision-made Tools. This Set saves time and money by eliminating the need to replace complete transmission components when bushing wear is the only problem.

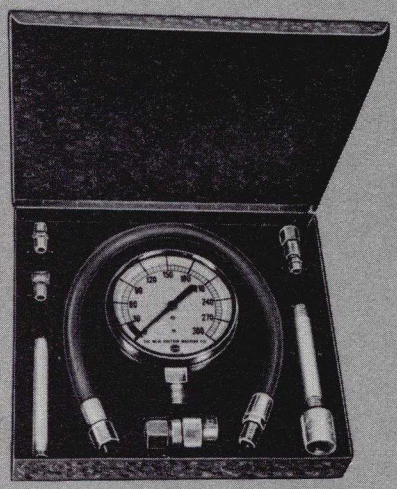
Part No.	Description	Std. Pkg.
AD-104B	Set, complete with Driver and 3 Adapters	**1 Set**
AD-3B	Driver Handle: Also used as Rear Extension Housing Bushing Driver	1
AD-4B	Adapter: Transmission Case Bushing	1
AD-5B	Adapter: Front Pump Bushing	1
AD-6B	Adapter: Reaction Flange Bushing	1



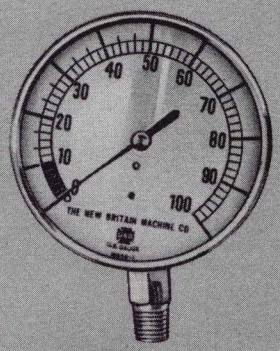
AD-104B



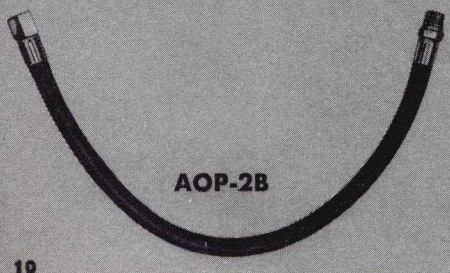
ADI-1B



AOP-1B



AOP-5B



AOP-2B

Blackhawk TOOLS

DIAL INDICATOR

For all automatic transmissions. This handy Gauge is useful for many service operations on automatic transmissions, as well as during repair of engines, differentials, standard transmissions, clutches, etc., in accordance with car manufacturers' instructions.

Part No.	Weight
ADI-1B	**3 lbs. 4 oz.**

OIL PRESSURE GAUGE

For all automatic transmissions. Proper operation of the automatic transmissions is dependent upon correct oil pressure at all operating speeds in all driving ranges and under all driving conditions. The Gauge is used to determine whether oil pressures are within car manufacturers' specifications and as an aid to diagnosing various transmission troubles. Reading up to 300 lbs. pressure, this Gauge has a 3½″ face with colored scale graduations for easier reading and incorporates a damper to absorb minor pressure surges, providing greater accuracy and preventing damage to Gauge. Complete with adapters and fittings for all automatic transmissions, 18″ flexible hose and quick-change couplings to facilitate installation. All packed in a sturdy metal case. Gauge is durable and accurate, provides large capacity for a variety of tests.

Part No.	Weight
AOP-1B	**3 lbs. 4 oz.**

OIL PRESSURE GAUGE (Low Pressure)

Used for checking oil pressure of less than 100 lbs. This gauge has a 3½″ face with readings from 0 to 100 lbs. The lower range permits easier and more accurate readings when checking low pressures such as POWERFLITE transmission throttle pressure adjustment.

Part No.	Weight
AOP-5B	**10 oz.**

OIL PRESSURE GAUGE EXTENSION HOSE

For all automatic transmissions. Used to take an oil pressure reading under operating conditions.

Part No.	Length	Weight
AOP-2B	**6′**	**4 oz.**

TOOLS FOR ALL AUTOMATIC TRANSMISSIONS

Blackhawk
6 in 1 SEAL DRIVER

ASD-8B ADAPTER DRIVER
For driving all Adapters in Seal Driver Set ASD-6B

ASD-1B
FRONT PUMP SEAL DRIVER
For use on all Dynaflow Automatic Transmissions through 1955.

ASD-2B
FRONT PUMP SEAL DRIVER
For use on all Powerglide Automatic Transmissions through 1955.

ASD-3B
OUTPUT SHAFT SEAL DRIVER

Cadillac:	1946-1955
Lincoln:	1949-1955
Oldsmobile:	1952-1955

ASD-4B
OUTPUT SHAFT SEAL DRIVER

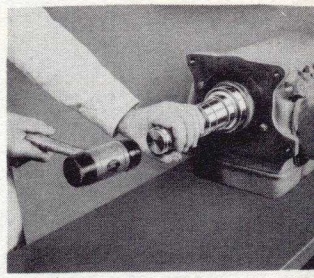
Oldsmobile:	1940-1942
	1946-1951
Pontiac:	1948-1955
Kaiser:	1950-1955
Nash:	1950-1955
Hudson:	1950-1955
Ford:	1950-1959

This one Tool combination, the Seal Driver Set, replaces more than a dozen individual tools costing many times more. For Hydra-matic, Dynaflow, Powerglide, Fordomatic and Mercomatic, this money-making Tool speeds servicing of Cadillac, Oldsmobile, Pontiac, Kaiser, Nash, Hudson, Lincoln, Buick, Chevrolet, Ford and Mercury automatic transmissions. The rugged, top quality alloy steel Seal Driver Set, with rust-proof Black Oxide finish, provides the right combination for installing both front and rear oil seals FAST and EASY. Permits installation of seals without removing pumps from transmissions. Proper fit prevents the seal distortion that causes oil leakage.

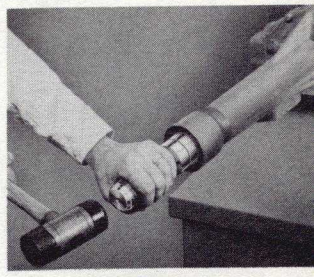
Part No.	No. in Pkg.
ASD-6B	1 Set
ASD-1B	1 ea.
ASD-2B	1 ea.
ASD-3B	1 ea.
ASD-4B	1 ea.
ASD-5B	1 ea.
ASD-7B	1 ea.
ASD-8B	1 ea.

ASD-5B
FRONT PUMP SEAL DRIVER
For use on all Fordomatic Transmissions through 1959 and 1953-59 POWERGLIDE. Also 1955-59 DYNAFLOW.

Replacing Front Seal (Oil Pump Removed)



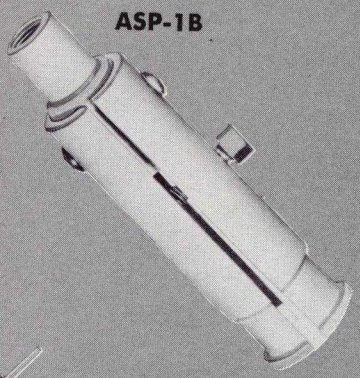
Replacing Hydra-matic Front Pump Oil Seal



Replacing Hydra-matic Rear Oil Seal

ASD-7B
FRONT PUMP SEAL DRIVER
For use on all Hydra-matic Transmissions from 1946 through 1955.

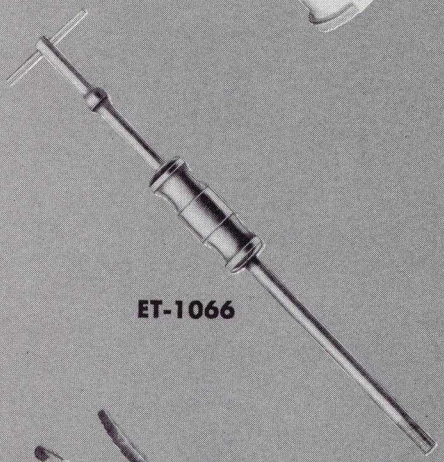
ASP-1B



SEAL PULLERS

For HYDRA-MATIC transmissions: Seal Puller ASP-1B (Large) for Cadillac 1946-55, Lincoln 1949-54, Oldsmobile 1952-55; Seal Puller ASP-2B (Small) for all 1946-55 HYDRA-MATIC transmissions except Cadillac, Lincoln, and 1952-55 Oldsmobile, and for Fordomatic and Mercomatic transmissions. Used in conjunction with slide hammer, the Seal Puller permits quick removal of the rear bearing retainer oil seal. May be used with transmission in or out of vehicle.

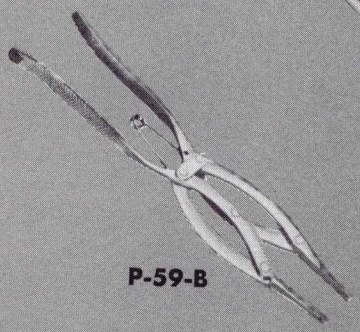
Part No.	Wgt.
ASP-1B (Large)	**2 lbs. 5 oz.**
ASP-2B (Small)	**1 lb. 12 oz.**



ET-1066

SLIDE HAMMER ONLY

Part No.		Wgt.
ET-1066	Used with ASP-1B and ASP-2B Seal Puller	**4 lbs. 12 oz.**

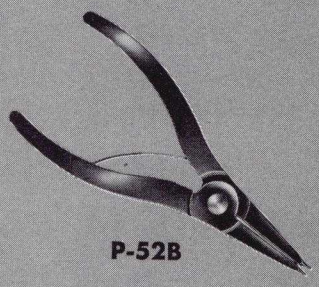


P-59-B

SNAP RING PLIERS

Pliers remove snap rings quickly and easily without damaging snap rings or bearing surfaces.

Part No.	Wgt.
P-59B	**4 oz.**

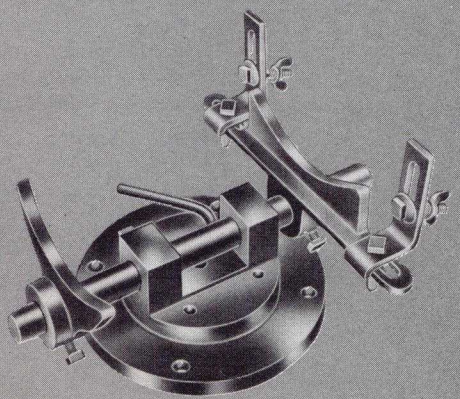


P-52B

TRU-ARC PLIERS NO. 2

For 1956-57 Cadillac, Oldsmobile, Pontiac and Nash. Used to remove and replace tru-arc snap rings throughout the transmission.

Part No.	Wgt.
P-52B	**2 oz.**



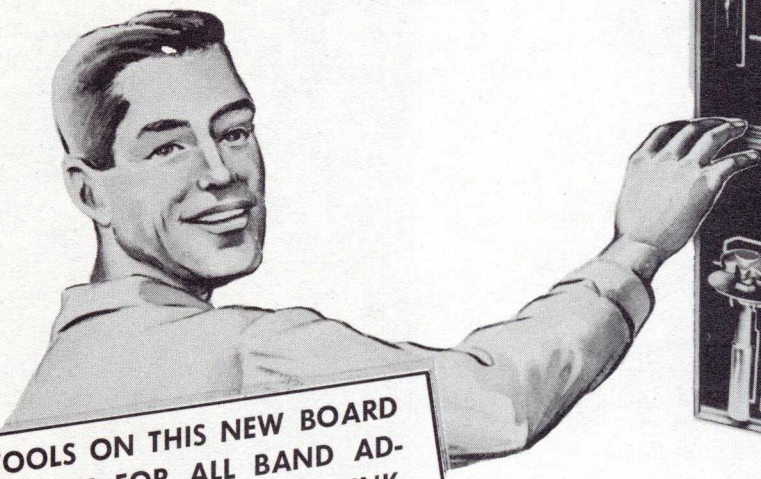
ATH-1B

TRANSMISSION HOLDING FIXTURE

For all HYDRA-MATIC, FORDOMATIC, MERCOMATIC, POWERFLITE, TORQUE-FLITE, and standard transmissions. This universal tool can be used for most automatic and standard transmissions to support the unit in any working position. Swivels full 360° to facilitate easy disassembly and assembly of transmission.

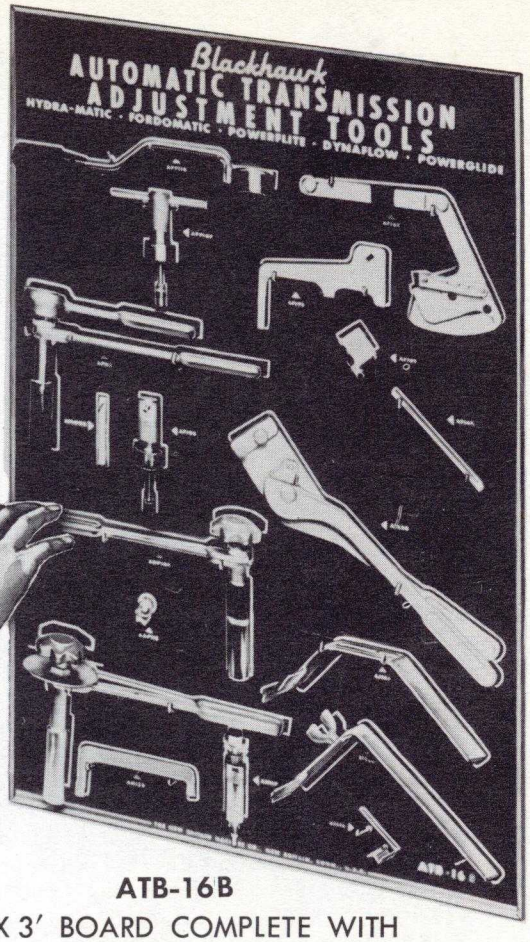
Part No.	Wgt.
ATH-1B	**19½ lbs.**

MECHANIC SERVICE BOARDS FOR AUTOMATIC TRANSMISSION ADJUSTMENTS



THE TOOLS ON THIS NEW BOARD EQUIP YOU FOR ALL BAND ADJUSTMENTS AND THROTTLE LINKAGE ADJUSTMENTS ON—

HYDRA-MATIC
MERCOMATIC
POWERFLITE
FORDOMATIC
POWERGLIDE
JETAWAY
DYNAFLOW
STRATOFLITE



ATB-16B

2′ X 3′ BOARD COMPLETE WITH ALL 16 TOOLS LISTED BELOW.

OR

TWO SEPARATE MATCHING BOARDS ARE AVAILABLE

NO. ATB-7B

FOR THROTTLE LINKAGE TOOLS ONLY

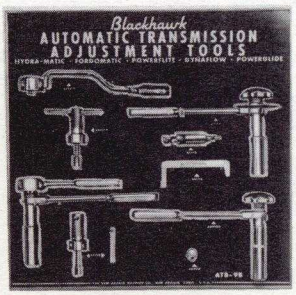
NO. ATB-7B

2′ X 2′ DISPLAY BOARD COMPLETE

AF-14B	Fordomatic Throttle Linkage Control Pin
AF-16B	Fordomatic Throttle Lever Protractor Gauge
AF-18B	Fordomatic Throttle Linkage Gauge (1954)
AF-19B	Fordomatic Throttle Linkage Gauge (1951-52-53)
AJ-18B	Throttle Linkage Gauge
ATL-2B	Un. Throttle Arm Gauge with Pins
ATL-3B	Un. Throttle Arm Bender

NO. ATB-9B

FOR BAND ADJUSTMENT TOOLS ONLY



NO. ATB-9B

2′ X 2′ DISPLAY BOARD COMPLETE

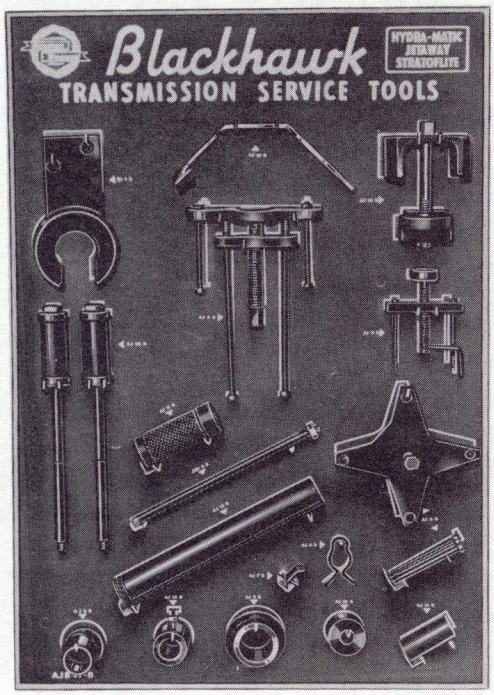
ADP-10B	Dynaflow-Powerglide Band Adjusting Tool
ADP-11B	Hex. Adpt. for ADP-10B
AF-10B	Fordomatic-Mercomatic Front Band Adj. Tool
AF-11B	Fordomatic-Mercomatic Rear Band Adj. Tool
AH-10B	Hydra. Front and Rear Band Adj. Tool (Ext.)
AH-11B	Hydra. Front Band Adj. Tool (Int.)
AH-12B	Hydra. Rear Band Adj. Gauge (Internal)
APF-10B	Powerflite Reverse Band Adjusting Tool
APF-11B	Powerflite Kick-down Band Adjusting Tool

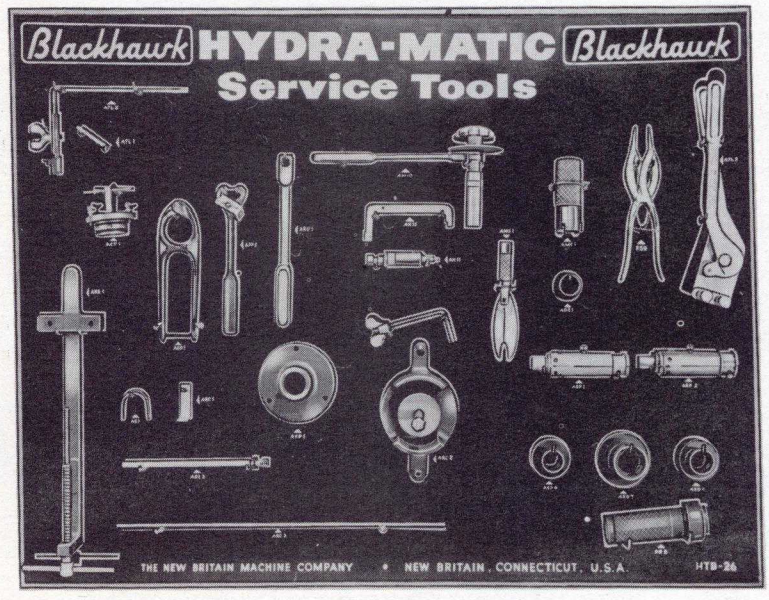
AUTOMATIC TRANSMISSION TOOL SERVICE KIT BOARDS
for Mechanics

Complete Service Kit Boards for Automatic transmission Tools keep these specialized tools always within easy reach. When prominently displayed in a repair shop, they advertise to the car owners that this is a progressive shop with up to date tools and know how.

AJB-17B
HYDRA-MATIC SERVICE TOOL BOARD
1956-57 Oldsmobile, Pontiac, and Cadillac

Part No.	Description
AJB-17B	Service Kit Board Complete with 17 Tools
ADI-4B	Dial Indicator Extension Rod
AJ-1B	Clutch Unit Holding Fixture
AJ-2B	Flywheel Housing Oil Seal Installer
AJ-3B	Flywheel Housing Oil Seal Protector
AJ-4B	Reverse Drive Flange Retainer
AJ-6B	Front Unit Coupling Cover Remover
AJ-7B	Front Unit Coupling Valve Retainer
AJ-8B	Speedometer Gear and Rear Pump Puller
AJ-9B	Accumulator Cover Remover and Installer
AJ-10B	Slide Hammers
AJ-11B	Main Shaft End Play Checking Fixture
AJ-12B	Rear Clutch Spring Compressor
AJ-13B	Rear Oil Pump Bearing and Speedometer Gear Installer
AJ-14B	Speedometer Gear Locating Gauge
AJ-15B	Rear Unit Clutch Retainer
AJ-16B	Front Unit End Play Checking Gauge
AJ-18B	Throttle Linkage Gauge
AJBB-17B	Display Board Only





Part No.	Description
HTB-26B	Service Kit Board with 26 Hydra-Matic Transmission Service Tools
ACT-1B	Front & Rear Clutch Tester
ADI-2B	Dial Indicator Extension Rod
AFP-1B	Front Planetary Holder
AFP-2B	Front Pump Holder
AGS-1B	Governor Sleeve Aligning Tool

Part No.	Description
AH-10B	Hydra-Matic Front & Rear Band Adjusting Tool (External)
AH-11B	Hydra-Matic Front Band Adjusting Tool (Internal)
AH-12B	Hydra-Matic Rear Band Adjustment Gauge (Internal)

HTB-26B
HYDRA-MATIC
SERVICE TOOL BOARD
1946-55 Oldsmobile, Cadillac, Pontiac, Lincoln, Nash and Hudson

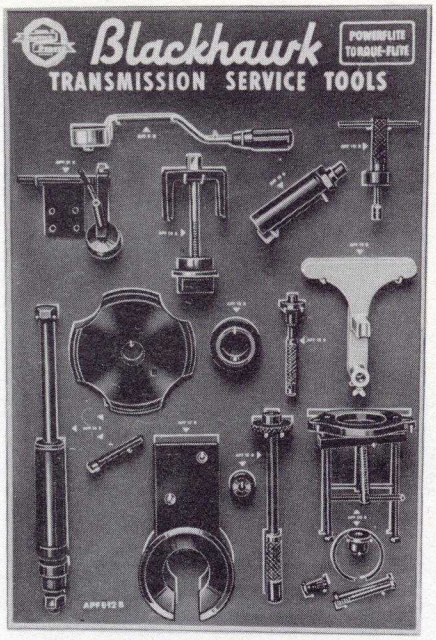
Part No.	Description
AME-1B	Main Shaft End Play Checking Tool
AMS-1B	Open-Type Snap Ring Remover
AOD-1B	Oil Delivery Sleeve Ring Compressor
ARC-1B	Rear Clutch Retaining Bracket
ARC-2B	Multi-Purpose Clutch Spring Compressor
ARC-3B	Reverse Cone Clutch Installer
ARS-1B	Rear Servo Spring Compressor
ARU-1B	Rear Unit Holding Tool
AS-1B	Speedometer Drive Gear Spacer Gauge
ASD-3B	Output Shaft Seal Driver
ASD-4B	Output Shaft Seal Driver
ASD-7B	Front Pump Seal Driver
ASD-8B	Adapter Driver for ASD-3B, ASD-4B, ASD-7B
ASP-1B	Seal Puller (large)
ASP-2B	Seal Puller (small)
ATL-2B	Universal Throttle Arm Gauge
ATL-3B	Universal Throttle Arm Bender with Throttle Linkage Pins
P-59B	Snap Ring Pliers
HTBB-26B	Display Board only

Blackhawk TOOLS

POWERFLITE • TORQUE-FLITE SERVICE TOOL BOARD

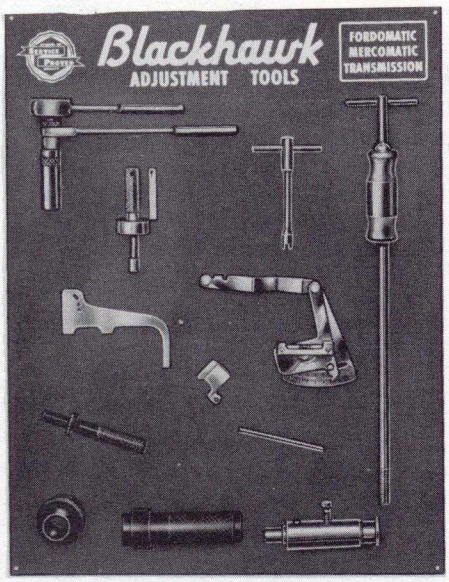
Plymouth, Dodge, DeSoto, Chrysler, and Imperial Cars

Part No.	Description
APFB-12B	Service Kit Board Complete with 12 Tools
APF-10B	Reverse Band Adjusting Tool
APF-11B	Kickdown Band Adjusting Tool
APF-12B	Front Pump Seal Driver
APF-13B	Manual Shaft Seal Driver
APF-14B	Extension Housing Replacer
APF-15B	Extension Housing Bearing Remover and Replacer
APF-16B	Reaction Shaft Remover and Replacer
APF-17B	Planetary Gear Train Holding Fixture
APF-18B	Clutch Spring Compressor
APF-19B	Valve Body Fixture
APF-20B	Extension Housing Puller
APF-21B	Servo Spring Compressor
APFBB-12B	Display Board Only



FORDOMATIC • MERCOMATIC ADJUSTMENT TOOL BOARD

Part No.	Description
AFB-12B	Service Kit Board Complete with 12 Adjustment Tools
AF-10B	Front Band Adjusting Tool
AF-11B	Rear Band Adjusting Tool
AF-12B	Throttle Valve Stop Bending Tool
AF-13B	Manual Shaft Seal Installer
AF-14B	Throttle Linkage Control Pin
AF-16B	Throttle Lever Protractor Gauge
AF-18B	Throttle Linkage Gauge (1954)
AF-19B	Throttle Linkage Gauge (1951,52,53)
ASD-4B	Output Shaft Seal Driver
ASD-8B	Adapter Driver For ASD-4B, ASD-5B, and ASD-8B
ASP-2B	Seal Puller
ET-1066	Slide Hammer
AFBB-12B	Display Board Only



FORDOMATIC • MERCOMATIC REPAIR TOOL BOARD

Part No.	Description
AFB-10B	Service Kit Board Complete with 10 Repair Tools
ADI-3B	Dial Indicator Extension Rod
AF-15B	Stator Sprag Inner Race Replacer
AF-17B	Rear Pump Discharge Tube Remover
ASD-5B	Front Pump Seal Driver
AFC-1B	Front Clutch Diaphragm Spring Compressor
AFC-2B	Rear Clutch Spring Compressor
AFP-3B	Planetary Holding Fixture
AFS-1B	Output Shaft Sleeve Puller
AFS-2B	Output Shaft Sleeve Installer
P-59B	Snap Ring Pliers
AFBB-10B	Display Board Only

INDEX

Part No.	Cat. Page	Description
ACT-1B	3	Clutch Tester
AD-3B	17	Dynaflow Driver Hdl. & Rear Ext. Housing Bushing Driver
AD-4B	17	Adapter: Dynaflow Trans. Case Bushing.
AD-5B	17	Adapter: Dynaflow Front Pump Bushing
AD-6B	17	Adapter: Dynaflow Reaction Flange Bushing
AD-104B	17	Dynaflow Bushing Remover & Installer Set
ADI-1B	18	Dial Indicator Set.
ADI-2B	6	Dial Indicator Ext. Rod
ADI-3B	12	Fordomatic Dial Indicator Rod
ADI-4B	8	Dial Indicator Rod
ADP-10B	16	Dynaflow-Powerglide Band Adj. Tool
ADP-11B	16	Hex. Adpt. for ADP-10B
AF-1B	13	Adapter: Fordomatic Rear Pump Bushing Driver Hdle. 1951-57
AF-2B	13	Driver Handle: Fordomatic
AF-3B	13	Adapter: Fordomatic Rear Clutch Sun Gear No. A
AF-4B	13	Adapter: Fordomatic Rear Clutch Sun Gear No. B
AF-5B	13	Adapter: Fordomatic Rear Clutch Sun Gear No. C
AF-6B	13	Adapter: Fordomatic Pin. Carrier
AF-7B	13	Adapter: Fordomatic Output Shaft
AF-8B	13	Adapter: Fordomatic Front Pump Bushing
AF-9B	13	Adapter: Fordomatic Case Bushing
AF-10B	10	Fordomatic-Mercomatic Front Band Adj. Tool
AF-10GB	10	Gauge Block for AF10B
AF-11B	10	Fordomatic-Mercomatic Rear Band Adj. Tool.
AF-12B	12	Fordomatic Throttle Valve Stop Bending Tool.
AF-13B	12	Fordomatic Manual Shaft Seal Installer.
AF-14B	10	Fordomatic Throttle Linkage Control Pin.
AF-15B	12	Fordomatic Stator Sprag Inner Race Replacer
AF-16B	10	Fordomatic Throttle Lever Protractor Ga.
AF-17B	12	Fordomatic Rear Pump Discharge Tube Remover .
AF-18B	10	Fordomatic Throttle Linkage Gauge
AF-19B	11	Fordomatic Throttle Linkage Gauge
AF-109B	13	Fordomatic Bushing Remover & Installer Set
AFB-10B	23	Fordomatic Service Kit 10 Repair Tools.
AFB-12B	23	Fordomatic Service Kit 12 Adjustment Tools.
AFBB-10B	23	Board Only
AFBB-12B	23	Board Only
AFC-1B	12	Fordomatic Frt. Clutch Diaphragm Spring Compressor
AFC-2B	12	Fordomatic Rear Clutch Spring Compressor
AFP-1B	3	Front Planet Carrier
AFP-2B	4	Front Pump Holder
AFP-3B	13	Fordomatic Planetary Holding Fixture
AFS-1B	12	Fordomatic Output Shaft Sleeve Puller
AFS-2B	12	Fordomatic Output Shaft Sleeve Installer
AGS-1B	4	Governor Sleeve Aligning Tool
AH-1B	6	Hydramatic Bushing Driver Set
AH-2B	6	Front Pump Bushing Adapter
AH-3B	6	Rear Clutch Drum Adapter
AH-4B	6	Oil Delivery Sleeve Adapter
AH-5B	6	Front Drum Bushing Adapter
AH-6B	6	Reverse Internal Gear Bushing Adapter
AH-7B	6	Driver for Bushing Adapter
AH-10B	2	Hydra. Front & Rear Band Adj. Tool (Ext.)
AH-11B	2	Hydra. Front Band Adj. Tool (Int.)
AH-12B	2	Hydra. Rear Band Adj. Gauge (Internal)
AJ-1B	7	Clutch Unit Holding Fixture
AJ-2B	7	Flywheel Housing Oil Seal Inst.
AJ-3B	7	Flywheel Housing Oil Seal Bush. Prot.
AJ-4B	7	Rev. Dr. Flange Retainer
AJ-5B	7	Trans. Hold. Fixture
AJ-6B	7	Fr. Unit Coupling Cover Remover
AJ-7B	8	Fr. Unit Coupling Valve Retainer (2)
AJ-8B	8	Speed. Gear Puller
AJ-9B	8	Accum. Cover Remover and Inst.
AJ-10B	8	Fr. Pump Puller
AJ-11B	8	Mainshaft and Play Check Fixture
AJ-12B	9	Rear Clutch Spring Compressor
AJ-13B	9	R. Oil Pump Brg. & Speed. Gear Inst.
AJ-14B	9	Speed. Gear Locating Gauge
AJ-15B	9	R. Un. Clutch Retain.
AJ-16B	9	F. Unit End Play Check Gauge
AJ-18B	9	Throttle Link Gauge
AJB-17B	22	Jetaway Service Kit Board with Tools
AJBB-17B		Board only
AME-1B	4	Mainshaft End Play Checking Tool
AMS-1B	4	Open-Type Snap Ring Remover
AOD-1B	4	Oil Delivery Sleeve Ring Compressor
AOP-1B	18	Oil Pressure Gauge
AOP-2B	18	6' Hose for AOP-1B
AOP-5B	18	Oil Pressure Gauge
AP-1B	17	Powerglide Dr. Hdle.
AP-2B	17	Adapter: Powerglide Transmission Case Rear Bushing Remover
AP-3B	17	Adapter: Powerglide Transmission Case Rear Bushing Installer
AP-4B	17	Adapter: Powerglide Clutch Bushing
AP-5B	17	Adapter: Powerglide Front Pump Bushing.
AP-6B	17	Powerglide Bushing Remover & Install. Set
AP-41B	16	Outer Lever Gauge
APF-10B	14	Powerflite Reverse Band Adjusting Tool.
APF-11B	14	Powerflite Kick-down Band Adjusting Tool.
APF-12B	14	Fr. Pump Seal Dr.
APF-13B	14	Manual Shaft Seal Dr.
APF-14B	14	Ex. Housing Rep.
APF-15B	14	Ext. Housing Brg. Remover and Rep.
APF-16B	15	Reaction Shaft Rem. & Rep.
APF-17B	15	Planetary Gr. Trn. Hold. Fixture.
APF-18B	15	Clutch Spring Compressor
APF-19B	15	Valve Body Fixture
APF-20B	15	Ext. Housing Fixture
APF-21B	15	Servo Spring Compressor
APFB-12B	23	Powerflite Service Kit Board with Tools
APFBB-12B		Board Only
ARC-1B	5	Clutch Retainer Bracket
ARC-2B	5	Clutch Spring Com.
ARC-3B	5	Piston Installer
ARS-1B	5	Rear Servo Spring Com.
ARU-1B	5	Rr. Unit Hold. Tool
AS-1B	5	Speed. Dr. Gear Spacer
ASD-1B	19	Dynaflow Front Pump Seal Driver
ASD-2B	19	Powerglide Front Pump Seal Driver
ASD-3B	19	Out. Shaft Seal Dr.
ASD-4B	19	Out. Shaft Seal Dr.
ASD-5B	19	Fordomatic Fr. Pump Seal Driver
ASD-6B	19	Com. Set ASD-1B thru ASD-8B
ASD-7B	19	Hydra. Front Pump Seal Driver
ASD-8B	19	Adpt. Driver for ASD-1B thru ASD-7B
ASP-1B	20	Seal Puller (Lg.)
ASP-2B	20	Seal Puller (Sm.)
ATB-7B	21	Throttle Linkage Bd. with Tools
ATB-9B	21	Band Adjusting Board with Tools
ATB-16B	21	Complete Adj. Board with Tools
ATBB-7B	21	Throttle Linkage Bd. Only
ATBB-9B	21	Band Adjusting Board Only
ATBB-16B	21	Complete Adjusting Bd. Only
ATH-1B	20	Transmission Holding Fixture
ATL-1B	3	Throttle Link. Pins
ATL-2B	3	Un. Throttle Arm Ga. with Pins
ATL-3B	3	Un. Throttle Arm Bend.
ET-1066	20	Slide Hammer only
HTB-26B	22	Service Kit Board
HTBB-26B	22	Board only
P-52B	20	Tru-Arc Pliers No. 2
P-59B	20	Snap Ring Pliers

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